

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Final Inspection (Pellet Dies) after Hardening & Finishing

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	14611	37/40
2.	Visual Inspection	OK (3.5 mm) Senior	Dry No. - L92-15062
3.	Pellet Die No.	13995	Rev 00
4.	Hardened by	Lark Furnace	UT-OK
5.	Received by after hardening (Name)	Sanjeev	Relief ϕ 9.0 mm
6.	Hardness achieved on 1 st side	S2.1 - S2.3 HRC	outside - 7 mm (2)
7.	Hardness achieved on 2 nd side	S2.2 - S2.1 HRC	inner - 3 mm
8.	Ovality after hardening 1 st side	0.2 mm	counter OK
9.	Ovality after hardening 2 nd side	0.3 mm	PCD - 454
10.	Outside Diameter	500 mm	Tapping - M20
11.	Inside Diameter	420 mm	Deep - 16.7
12.	Width of die	158 mm	No of Tapping
Inspected By (Sign) & Date		Sanjeev	Hole - P Both side
1.	Finish Fitting size 1 st side	495.92 - 495.93, Tapper 12"	
2.	Finish Fitting size 2 nd side	495.93 - 495.93, Tapper 12"	
3.	Finish size made by		
Inspected By (Sign) & Date		Sanjeev	
1.	Supplied to (Customer Name)	Nutri Kraft India Pvt Ltd, India	
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev, 11/4/25	

Manager-CNC

Reviewed by (Engineer-CNC)