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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14556	38/55
2.	Visual Inspection	Ok (5.0mm) S Ew	Prj no. 45D-1203 Rev 00
3.	Pellet Die No.	13000	U T-D H
4.	Hardened by	Lark Furnace	
5.	Received by after hardening (Name)	Sanjeev	Relief ϕ - 5.5mm
6.	Hardness achieved on 1 st side	50.4 - 50.9 HRC	outer 22mm (2-2)
7.	Hardness achieved on 2 nd side	50.7 - 50.1 HRC	Inner - 17mm
8.	Ovalty after hardening 1 st side	0.2 mm	
9.	Ovalty after hardening 2 nd side	0.1 mm	
10.	Outside Diameter	529.8 mm	Counter OK PCD - 454 mm Tapping ϕ 3/4"
11.	Inside Diameter	420. - mm	Deep - 18.6
12.	Width of die	187 mm	no of Tapping
Inspected By (Sign) & Date		Sanjeev	Hole - 8.
1.	Finish Fitting size 1 st side	488.82 - 488.92	
2.	Finish Fitting size 2 nd side	488.92 - 488.92	
3.	Finish size made by		
Inspected By (Sign) & Date		Sanjeev	
1.	Supplied to (Customer Name)	Unicorn Animal feed, UP	
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev 10/4/25	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC