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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14522 to 14722 ✓	30/66 -
2.	Visual Inspection	OK (6.0mm) M.V. ✓	Dr. No - 320 (Rev 08) ✓
3.	Pellet Die No.	14767 ✓	UT-OK
4.	Hardened by	Lark Furnace ✓	Relief ϕ 7.0mm
5.	Received by after hardening (Name)	Sanjeev	All Row 36mm
6.	Hardness achieved on 1 st side	50.2 - 51 HRC ✓	
7.	Hardness achieved on 2 nd side	50.4 - 50.7 HRC ✓	Counter 30°
8.	Ovality after hardening 1 st side	0.2 mm ✓	PCD - 619
9.	Ovality after hardening 2 nd side	0.3 mm ✓	Tapping M16
10.	Outside Diameter	680. mm ✓	Deep - 31.5
11.	Inside Diameter	548.15 - 548.20 / 548.24 - 548.26 ✓	no oil
12.	Width of die	195 mm ✓	Tapping Hole
Inspected By (Sign) & Date		Sanjeev.	- 2 Both side
1.	Finish Fitting size 1 st side	690.19 - 690.18 Tapper 8° ✓	
2.	Finish Fitting size 2 nd side	690.20 - 690.20 Tapper 8° ✓	
3.	Finish size made by		
Inspected By (Sign) & Date		Sanjeev	
1.	Supplied to (Customer Name)	Man Packaging Ind. to Rupam Renewable, Agsa	
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev 10/4/25	

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC