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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14531	40150
2.	Visual Inspection	OK - 3-0 mm (SSG.W)	Dinght hork
3.	Pellet Die No.	14471	UT-OK
4.	Hardened by	hork pany	Reluf ok
5.	Received by after hardening (Name)	Janji	(3-3) 16 mm
6.	Hardness achieved on 1 st side	48.5 - 49.0 HR	10 mm
7.	Hardness achieved on 2 nd side	49.7 - 50.0 HR	6 mm - ok
8.	Ovality after hardening 1 st side	(0.6) mm	Recd - 585 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep 18-6 mm
11.	Inside Diameter	520 mm	Tapping 10 mm
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 7/4/25	
1.	Finish Fitting size 1 st side	610 $\pm$.10 mm / 610 $\pm$.11 mm	
2.	Finish Fitting size 2 nd side	610 $\pm$.10 mm / 610 $\pm$.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 7/4/25	
1.	Supplied to (Customer Name)	Om chalo Piro, Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 7/4/25	

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Reviewed by (Engineer-CNC)

Manager-CNC