

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10481

Final Inspection (Pellet Dies) after Hardening & Finishing

Form No. CNC/QA/FM/03
Rev. No. 01
Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14534	40/40
3.	Pellet Die No.	OK - 5-0 mm (center), 13991	Anger hark 24
4.	Hardened by	hark pany	UT-OK
5.	Received by after hardening (Name)	Jangir	Relief-OK
6.	Hardness achieved on 1 st side	48.1 - 48.4 HR	(2-2) 3.5 mm
7.	Hardness achieved on 2 nd side	48.7 - 48.9 HR	Relief 9.5 mm 00
8.	Ovality after hardening 1 st side	(0.2) mm	Counter-OK
9.	Ovality after hardening 2 nd side	(0.3) mm	Pop-4.4 mm
10.	Outside Diameter	500 mm	Tapping 1120
11.	Inside Diameter	420 mm	Deep 16-6 mm
12.	Width of die	158 mm	Tapping 10.45
	Inspected By (Sign) & Date	Jangir 3/4/25	Hols 8
1.	Finish Fitting size 1 st side	489 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.05 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Jangir 3/4/25	
1.	Supplied to (Customer Name)	Wishu Koroma, Engg, PB	
2.	Dispatch Date		
	Reported By (Sign) & Date	Jangir 3/4/25	

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Reviewed by (Engineer-CNC)

Manager-CNC