

10433



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14417	32139
2.	Visual Inspection	OK - 3.2 mm (MJEW)	EDJH - 937 AB
3.	Pellet Die No.	13278	UT-OK
4.	Hardened by	Lark Pinner	Relief - OK
5.	Received by after hardening (Name)	Janji	Ø 3.8 3.7 mm
6.	Hardness achieved on 1 st side	50.3 - 50.4 HR	all
7.	Hardness achieved on 2 nd side	50.1 - 50.1 HR	Gumfu - OK
8.	Ovality after hardening 1 st side	0.8 mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	0.3 mm	Tapping M20
10.	Outside Diameter	678 mm	Deep - 18.6 mm
11.	Inside Diameter	600 mm	Tapping M16
12.	Width of die	265 mm	Hobs - 16
Inspected By (Sign) & Date		Janji 29/3/25	
1.	Finish Fitting size 1 st side	690 - 103 104 mm	Undercut 6 mm
2.	Finish Fitting size 2 nd side	690 + 00 - 02 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 29/3/25	
1.	Supplied to (Customer Name)	Sagar feeds, Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 29/3/25	

1002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC