



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10479

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		33/40
2.	Visual Inspection	14444	
3.	Pellet Die No.	OK - 3-0 mm (checked)	Dyot 86A-B
4.	Hardened by	14325	107-OK
5.	Received by after hardening (Name)	hank kumar	Relap - OK
6.	Hardness achieved on 1 st side	14325	(2-2) 313 mm
7.	Hardness achieved on 2 nd side	48-4 - 48-9 HR _c (A)	7 mm
8.	Ovality after hardening 1 st side	48-2 - 48-6 HR _c (A)	Caution - OK
9.	Ovality after hardening 2 nd side	(0.1) mm	Rep - 310 mm
10.	Outside Diameter	(0.3) mm	Tapping ϕ 3/4"
11.	Inside Diameter	390 mm	Deep 18-6 mm
12.	Width of die	305 mm	Tapping 10 af
	Inspected By (Sign) & Date	135 mm	holes - 8
		Janji 21/4/25	
1.	Finish Fitting size 1 st side		
2.	Finish Fitting size 2 nd side	381 $\pm$.10 $\pm$.10 mm	
3.	Finish size made by	381 $\pm$.10 $\pm$.10 mm	
	Inspected By (Sign) & Date		
		Janji 21/4/25	
1.	Supplied to (Customer Name)		
2.	Dispatch Date	Smartech, P.B.	
	Reported By (Sign) & Date		
		Janji 21/4/25	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC