

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Final Inspection (Pellet Dies) after Hardening & Finishing

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

1444

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		32/50
2.	Visual Inspection	14446	Dring at 4194
3.	Pellet Die No.	OK - 4.0 mm CM. (Lumber)	UT-OK
4.	Hardened by	14119	Relief - OK
5.	Received by after hardening (Name)	Lark Perma	(3-3) 22 mm
6.	Hardness achieved on 1 st side	Janjin	Relief 4.5 18 mm
7.	Hardness achieved on 2 nd side	50.3 - 50.7 HRC	Counter - OK
8.	Ovality after hardening 1 st side	50.2 - 50.5 HRC	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	(0.8) mm	Deep - 20-6 mm
11.	Inside Diameter	700 mm	Tapping No. of
12.	Width of die	600 mm	Holes - 12
Inspected By (Sign) & Date		222 mm	
		Janjin 2/4/25	
1.	Finish Fitting size 1 st side		
2.	Finish Fitting size 2 nd side	690 + .10 - .11 mm	
3.	Finish size made by	690 + .09 - .12 mm	
Inspected By (Sign) & Date			
		Janjin 2/4/25	
1.	Supplied to (Customer Name)		
2.	Dispatch Date	Godrej Agrovet, Maharashtra	
Reported By (Sign) & Date			
		Janjin 2/4/25	

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC