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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		45/10
2.	Visual Inspection	14272	Rev 2
3.	Pellet Die No.	ok - 3.0 mm (SEW)	Die No - 18 Add
4.	Hardened by	13187	UT-OK
5.	Received by after hardening (Name)	herk ferner	Relief - OK
6.	Hardness achieved on 1 st side	50.7 - 51.0 HRC	(2-2) 3 11 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.3 HRC	Relief 3.5 5 mm
8.	Ovality after hardening 1 st side	(0.2) mm	Counter - OK
9.	Ovality after hardening 2 nd side	(0.1) mm	Per - 454 mm
10.	Outside Diameter	520 mm	Tapping M20
11.	Inside Diameter	420 mm	Deep - 16.6 mm
12.	Width of die	182 mm	Tapping Ho of
	Inspected By (Sign) & Date	31/3/25	Hobs - 8
1.	Finish Fitting size 1 st side	489 f .10 f .11 mm	
2.	Finish Fitting size 2 nd side	489 f .11 f .12 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	31/3/25	
1.	Supplied to (Customer Name)	SSM organic Mahorashtry	
2.	Dispatch Date		
	Reported By (Sign) & Date	31/3/25	

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC