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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		45/50
2.	Visual Inspection	14424	493
3.	Pellet Die No.	OK - 5.0 mm (M. Jumbo)	493
4.	Hardened by	14118	UT-OK
5.	Received by after hardening (Name)	herk Pinner	Relief-OK
6.	Hardness achieved on 1 st side	Jan Jan	(3-3) 10 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HRC	Relief 5.5 5 mm
8.	Ovality after hardening 1 st side	49.1 - 49.6 HRC	Counter-OK
9.	Ovality after hardening 2 nd side	(0.2) mm	PCD - 640 mm
10.	Outside Diameter	(0.8) mm	Tapping 120
11.	Inside Diameter	700 mm	Deep - 18-6 mm
12.	Width of die	600 mm	Tapping 120
	Inspected By (Sign) & Date	222 mm	12
	Inspected By (Sign) & Date	Jan Jan 31/3/25	
1.	Finish Fitting size 1 st side	690 ± 0.11 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	690 ± 0.03 mm Tapper 12°	
3.	Finish size made by		
	Inspected By (Sign) & Date	Jan Jan 31/3/25	
1.	Supplied to (Customer Name)	Haryana State Co-op - Rohtak	
2.	Dispatch Date		
	Reported By (Sign) & Date	Jan Jan 31/3/25	

Satya
31/3/25

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/PINK