

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10414

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14419	40/55
2.	Visual Inspection	OK (5.0 mm) M.T.E.W.	(Rev 00) 10/10/2013
3.	Pellet Die No.	10737	UT OK
4.	Hardened by	Lark Furnace	Rel For dia 5.5 mm
5.	Received by after hardening (Name)	maresh	(3-3) - 20 mm
6.	Hardness achieved on 1 st side	50.2 - 50.5	Inner - 15 mm
7.	Hardness achieved on 2 nd side	51.5 - 50.1	Counter OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCP 640 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M-50
10.	Outside Diameter	710 mm	Deep 18.6
11.	Inside Diameter	600.12 mm	Tapping No of
12.	Width of die	265 mm	Hole 12
Inspected By (Sign) & Date		maresh 28/03/25	
1.	Finish Fitting size 1 st side	690.05 - 690.05 mm	
2.	Finish Fitting size 2 nd side	690.04 - 690.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		maresh 28/03/25	
1.	Supplied to (Customer Name)	PK Fed Jind	
2.	Dispatch Date		
Reported By (Sign) & Date		maresh 28/03/25	

29/3/25

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC