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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		
2.	Visual Inspection	Inv to 14649	40/80
3.	Pellet Die No.	ak-40 mm (SSCW)	Imp 9980 to 1000 Dong it hickad
4.	Hardened by	1464	U T ok
5.	Received by after hardening (Name)	herk funny	Reluf ok
6.	Hardness achieved on 1 st side	50.2-50.1 HR	(3-3) 5 14 mm
7.	Hardness achieved on 2 nd side	50.9-50.5 HR	10 mm
8.	Ovalty after hardening 1 st side	(0.5) mm	Counter ok
9.	Ovalty after hardening 2 nd side	(0.6) mm	Rad-565 mm
10.	Outside Diameter	620 mm	Tapping H20
11.	Inside Diameter	520 mm	Deep-18-6mm
12.	Width of die	222 mm	Tapping H0.5
	Inspected By (Sign) & Date	Janjan 28/7/25 8/4/25	Helg-12
1.	Finish Fitting size 1 st side	610 ± 0.02 mm / 610 ± 0.03 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.03 mm / 610 ± 0.04 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janjan 28/7/25 8/4/25	
1.	Supplied to (Customer Name)	Inv to Booster feedz, Nepal	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janjan 8/4/25	

1002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC