

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10412

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14401	53/60
2.	Visual Inspection	OK (3.8 mm) SSW	(Rev 00) 2nd No - 915 A+B
3.	Pellet Die No.	13780	UT OK
4.	Hardened by	Lark furnace	Relief OK @ 4.3mm
5.	Received by after hardening (Name)	mahekh	3-3 - 14mm
6.	Hardness achieved on 1 st side	50.0 - 49.4 HRC	3mm dia - 7mm
7.	Hardness achieved on 2 nd side	49.7 - 50.0 HRC	Counter OK
8.	Ovalty after hardening 1 st side	0.7 mm	PCD 56.5
9.	Ovalty after hardening 2 nd side	0.3 mm	Tapping M 20
10.	Outside Diameter	64.0 mm	CDP - 18.6
11.	Inside Diameter	52.0 mm	Tapping no of
12.	Width of die	222 mm	hole 12
Inspected By (Sign) & Date		mahekh 28/03/25	
1.	Finish Fitting size 1 st side	612.60 - 612.58 Tapper - 4'	
2.	Finish Fitting size 2 nd side	612.58 - 162.61 Tapper - 4'	
3.	Finish size made by		
Inspected By (Sign) & Date		mahekh 28/03/25	
1.	Supplied to (Customer Name)	Utkal Feds odisha	
2.	Dispatch Date		
Reported By (Sign) & Date		mahekh 28/03/25	

Sata
19/3/25

Reviewed by (Engineer-CNC)

Manager-CNC

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