

10420

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	14301 + 14469	37/50
2.	Visual Inspection	OK (3.5 mm) SSEE	Org No - Lark 810
3.	Pellet Die No.	14192	UT 012
4.	Hardened by	Lark Furnence	Relief OK 0-40
5.	Received by after hardening (Name)	Maheesh	3-3-17 m
6.	Hardness achieved on 1 st side	50.6 - 51.2 HRC	Inner - 13 m
7.	Hardness achieved on 2 nd side	50.6 - 51.6 HRC	Tapping M 20
8.	Ovalty after hardening 1 st side	0.5 mm	Deep - 18-6 m
9.	Ovalty after hardening 2 nd side	0.4 mm	PCO 565 m
10.	Outside Diameter	619.7 mm	Tapping No 8F
11.	Inside Diameter	820 mm	Hole - 12
12.	Width of die	222 mm	
Inspected By (Sign) & Date		Maheesh 28/03/25	
1.	Finish Fitting size 1 st side	610.03 - 610.04	
2.	Finish Fitting size 2 nd side	610.02 - 610.05	
3.	Finish size made by		
Inspected By (Sign) & Date		Maheesh 28/03/25	
1.	Supplied to (Customer Name)	Aman Fed P.B. To Ankita Poultry Mahareshta	
2.	Dispatch Date		
Reported By (Sign) & Date		Maheesh 28/03/25	

10002 - CNF/PINK

Reviewed by (Engineer-CNC)

Manager-CNC