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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	14383 ✓	38/10/90
2.	Visual Inspection	OK (6.0 mm) M52W	(REV 03) Qty No - 659 A1B
3.	Pellet Die No.	12960	UT OK
4.	Hardened by	Lark Furnace	Ref. 6.5/70 mm
5.	Received by after hardening (Name)	Mahesh	6.5 mm ALL Rows 55 mm
6.	Hardness achieved on 1 st side	49.1 - 49.2 HRC @	from ALL Rows 30 mm
7.	Hardness achieved on 2 nd side	49.8 - 49.1 HRC ✓	counter OK
8.	Ovality after hardening 1 st side	0.4 mm	PCP 660
9.	Ovality after hardening 2 nd side	0.2 mm	Tapping 8/4"
10.	Outside Diameter	752 mm	Deep - 33.5
11.	Inside Diameter	572 mm	Tapping no of
12.	Width of die	220 mm	Hole - 6 ✓
Inspected By (Sign) & Date		Mahesh 28/05/25	
1.	Finish Fitting size 1 st side	775.10 - 775.09 mm	
2.	Finish Fitting size 2 nd side	774.08 - 774.10 mm ✓ 673.05 - 673.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Mahesh 28/03/25	
1.	Supplied to (Customer Name)	Mura Economy Gujarat	
2.	Dispatch Date		
Reported By (Sign) & Date		Mahesh 28/03/25	

10002 - CWP/PMK

Reviewed by (Engineer-CNC)

Manager-CNC