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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14410	40/55
2.	Visual Inspection	OK 8.0 mm SSSTD	(rev 00) Eng No - 557 4115
3.	Pellet Die No.	13603	UT OK
4.	Hardened by	Lark Furnace	Relit OK 0.85 mm
5.	Received by after hardening (Name)	maheh	(3-3) - 23 mm
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRC	Surf - 15 mm
7.	Hardness achieved on 2 nd side	49.1 - 48.4 HRC	Counter OK
8.	Ovality after hardening 1 st side	(0.8) mm	Tapping - 16
9.	Ovality after hardening 2 nd side	(0.8) mm	Deep - 18.5
10.	Outside Diameter	630 mm	PCW 565
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	182 mm	Mole - 12
Inspected By (Sign) & Date		maheh 27/03/25	
1.	Finish Fitting size 1 st side	621.10 - 621.11 Taper - 12	
2.	Finish Fitting size 2 nd side	621.08 - 621.10 Taper - 12	
3.	Finish size made by		
Inspected By (Sign) & Date		maheh 27/03/25	
1.	Supplied to (Customer Name)	KSE LTD Kerala	
2.	Dispatch Date		
Reported By (Sign) & Date		maheh 27/03/25	

1002 - CNP/INK

Sathu
29/3/25

Reviewed by (Engineer-CNC)

Manager-CNC