

10400

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14345	62/66
2.	Visual Inspection	OK 9.0 mm m. Jumbo	(Rev 03) Dry No - LSP 609 #13
3.	Pellet Die No.	14556	UT OK
4.	Hardened by	Lark Furnace	Relet OK @ 10mm
5.	Received by after hardening (Name)	Ravi	All parts 4mm
6.	Hardness achieved on 1 st side	49.6 - 49.9 HRC ✓	
7.	Hardness achieved on 2 nd side	48.4 - 49.1 HRC ⊕	Counter OK
8.	Ovality after hardening 1 st side	0.9 mm	PCD 619
9.	Ovality after hardening 2 nd side	0.1 mm	Tapping m/6mm
10.	Outside Diameter	690 mm	Deep - 31.5
11.	Inside Diameter	548.4 mm +0.07 +.10	Tapping No of
12.	Width of die	195 mm	Hole - 2
Inspected By (Sign) & Date		Ravi 24/03/25	
1.	Finish Fitting size 1 st side	690.10 - 690.11 Tapper 8°	
2.	Finish Fitting size 2 nd side	690.12 - 690.12 Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Ravi 24/03/25	
1.	Supplied to (Customer Name)	Eton Biomass Energy PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Ravi 24/03/25	

1002 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC