

10404



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14477	33/40
2.	Visual Inspection	OK (3.0 mm) SEW	Dray No - Lark STD
3.	Pellet Die No.	13746	UT-OK
4.	Hardened by	Lark Furnace	Relief - OK @ 3-5
5.	Received by after hardening (Name)	Mahesh	2-2 = 13 mm
6.	Hardness achieved on 1 st side	48.3 - 48.5 HRC	Inner - 7 mm
7.	Hardness achieved on 2 nd side	48.6 - 48.8 HRC	Counter OK
8.	Ovality after hardening 1 st side	0.3 mm	PC @ 454
9.	Ovality after hardening 2 nd side	0.3 mm	Tapping M 20
10.	Outside Diameter	500 mm	Dep - 16.6
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	182 mm	Hole - 8
Inspected By (Sign) & Date		Mahesh 25/03/25	
1.	Finish Fitting size 1 st side	489.04 - 489.05	
2.	Finish Fitting size 2 nd side	489.05 - 489.03	
3.	Finish size made by		
Inspected By (Sign) & Date		Mahesh 25/03/25	
1.	Supplied to (Customer Name)	Hardik Agronet Gurdanah	
2.	Dispatch Date		
Reported By (Sign) & Date		Mahesh 25/03/25	

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC