

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10395

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14078	33/50
2.	Visual Inspection	OK (3.0mm) MJEW	Drz No - 344
3.	Pellet Die No.	12127	UT - OK
4.	Hardened by	Lark Furnence	Relief OK
5.	Received by after hardening (Name)	maresh	(3-3) 23mm
6.	Hardness achieved on 1 st side	49.8 - 49.2 HRC	Relief P - 17mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HRC	Counter OK
8.	Ovality after hardening 1 st side	0.3 mm	PCP 640
9.	Ovality after hardening 2 nd side	0.2 mm	Tapping M20
10.	Outside Diameter	700 mm	Out - 18.6
11.	Inside Diameter	600 mm	Tapping No of
12.	Width of die	265 mm	Hole - 16
Inspected By (Sign) & Date		maresh 24/03/25	
1.	Finish Fitting size 1 st side	690 + .05 + .05	Skp length 20.6 - 20.9
2.	Finish Fitting size 2 nd side	690 + .05 + .05	wp - 224
3.	Finish size made by		
Inspected By (Sign) & Date		maresh 24/03/25	
1.	Supplied to (Customer Name)	Reliable Hatcheries west bengal	
2.	Dispatch Date		
Reported By (Sign) & Date		maresh 24/03/25	

Sator
24/3/25

Reviewed by (Engineer-CNC)

Manager-CNC

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