

14392

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14369	40/55
2.	Visual Inspection	OK (4.0mm) SSEL	(Rev 01) Dry No - 130 247
3.	Pellet Die No.	13589	UT-012
4.	Hardened by	Lark Furnace	Relief OK
5.	Received by after hardening (Name)	makeyh	(3-3) 12 19mm
6.	Hardness achieved on 1 st side	48.9 - 49.1 HRC	Relief 4.5 - 15mm
7.	Hardness achieved on 2 nd side	48.4 - 48.5 HRC	
8.	Ovalty after hardening 1 st side	0.3 mm	Counter OK
9.	Ovalty after hardening 2 nd side	0.5 mm	PCP 565
10.	Outside Diameter	630 mm	Tapping Mgo
11.	Inside Diameter	520 mm	over - 68.6
12.	Width of die	922 mm	Tapping No of
Inspected By (Sign) & Date		makeyh 24/03/25	File - 12
1.	Finish Fitting size 1 st side	620 + .07 + .12 Tapper - 12'	Step length 20.2
2.	Finish Fitting size 2 nd side	620 + .11 + .12 Tapper 12'	wp - 181.6
3.	Finish size made by		
Inspected By (Sign) & Date		makeyh 24/03/25	
1.	Supplied to (Customer Name)	Baramati Agro AP	
2.	Dispatch Date		
Reported By (Sign) & Date		24/03/25	

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Reviewed by (Engineer-CNC)

Manager-CNC