

10381



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14436 OK (3.5) Sew	35/40
3.	Pellet Die No.	13748	Original - Lark 8/0 UTOK
4.	Hardened by	Lark Furnace	Relief OK 4.0
5.	Received by after hardening (Name)	Sanjeev	2-2 = 8 mm
6.	Hardness achieved on 1 st side	49.8 - 50.0 HRC	Incr = 5 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC	Counter OK
8.	Ovality after hardening 1 st side	0.3 mm	PO 454
9.	Ovality after hardening 2 nd side	0.3 mm	Tapping M 20 mm
10.	Outside Diameter	500 mm	Par - 16.6
11.	Inside Diameter	480 mm	Tapping No of
12.	Width of die	182 mm	Hole - 8
Inspected By (Sign) & Date		Sanjeev 22/03/25	
1.	Finish Fitting size 1 st side	489 +.04 +.05	
2.	Finish Fitting size 2 nd side	489 +.05 +.05	
3.	Finish size made by		
Inspected By (Sign) & Date		Sanjeev 22/03/25	
1.	Supplied to (Customer Name)		
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev	

100x2 - CWPINK

Sanjeev 22/03/25

Reviewed by (Engineer-CNC)

Manager-CNC