



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15187

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14239 to 7w to 15573,	35/10,
2.	Visual Inspection	ok - 3.2 mm (SSCW),	Directly kept in
3.	Pellet Die No.	14180,	UT-ak,
4.	Hardened by	hark purney	Relief - etc
5.	Received by after hardening (Name)	Janji	(3-3) 2 21mm
6.	Hardness achieved on 1 st side	50.2 - 10.5 HRC	15mm
7.	Hardness achieved on 2 nd side	50.1 - 10.3 HRC	Gunfire - ok
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 585mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Drop - 18-6mm
11.	Inside Diameter	520 mm	Tapping 10 of
12.	Width of die	222 mm	keys - 12
Inspected By (Sign) & Date		Janji 23/7/15	
1.	Finish Fitting size 1 st side	610 ± 0.03 - 610 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.04 - 610 ± 0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 23/7/15	
1.	Supplied to (Customer Name)	Yash Poultry, Kaithal to 7w to Gdanco Export, HK	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 23/7/15	

Sotya
23/7/15.

10002 - CHM/PMK

Reviewed by (Engineer-CNC)

Manager-CNC