



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

10378

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14379	50/50
2.	Visual Inspection	OK - 8.0 mm (Specified)	Revised 13760/13
3.	Pellet Die No.	14267	U7-OK
4.	Hardened by	hark punny	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 3 4ms
6.	Hardness achieved on 1 st side	49.9 - 50.0 HRC	HLK
7.	Hardness achieved on 2 nd side	49.8 - 50.0 HRC	Green - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	520 mm	Deep - 16-6 mm
11.	Inside Diameter	420 mm	Tapping M10 of
12.	Width of die	158 mm	holes 3
Inspected By (Sign) & Date		Janji 20/3/25	/
1.	Finish Fitting size 1 st side	489 7.05 7.05 mm	
2.	Finish Fitting size 2 nd side	489 7.05 7.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 20/3/25	
1.	Supplied to (Customer Name)	Ajoni Biotech, Punjab	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 20/3/25	

Satish 21/3/25

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC