

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

10375

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14345	55/66
2.	Visual Inspection	ok - 8.0 mm (M. Jumbo)	Digit 609 AB
3.	Pellet Die No.	14505	W.T. ok
4.	Hardened by	herk funny	Relief - ok
5.	Received by after hardening (Name)	Janji	φ 9.0 3 11 mm
6.	Hardness achieved on 1 st side	49.2 - 49.4 HRC	Ref
7.	Hardness achieved on 2 nd side	49.3 - 49.4 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.6) mm	Ref - 619 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M16
10.	Outside Diameter	680 mm	Deep - 31.4 mm
11.	Inside Diameter	548.4 ± 0.06 ± 0.02 ± 0.03 ± 0.06 mm	Tapping 10 of
12.	Width of die	195 mm	Heads - 2
Inspected By (Sign) & Date		Janji 20/3/25	
1.	Finish Fitting size 1 st side	690 p .02 p .12 mm Tapper 8°	Undercut = 1 mm
2.	Finish Fitting size 2 nd side	690 p .10 p .12 mm Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 20/3/25	
1.	Supplied to (Customer Name)	Eaton Priomall, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 20/3/25	

Sator
21/3/25

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/PINK