

Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Inspection (Pellet Dies) after Hardening & Finishing

Check Parameter	Specification Observations	Remarks
Work order No.	14313	36145 Paco
Visual Inspection	ok - 6.0 mm (SEW)	Dring it 302 mm 07-08
Pellet Die No.	14379	Relief ok
Hardened by	herk punnu	2-2 x 15 mm
Received by after hardening (Name)	Janji	6-5 9 mm
Hardness achieved on 1 st side	50.1 - 50.6 HRC	6-5 9 mm
Hardness achieved on 2 nd side	50.0 - 50.5 HRC	6-5 9 mm
Ovality after hardening 1 st side	(0.1) mm	6-5 9 mm
Ovality after hardening 2 nd side	(0.2) mm	6-5 9 mm
Outside Diameter	310 mm	6-5 9 mm
Inside Diameter	420 mm	6-5 9 mm
Width of die	173 mm	6-5 9 mm
Inspected By (Sign) & Date		Janji 19/3/25
1. Finish Fitting size 1 st side	488.7 x 11 x 12 mm	
2. Finish Fitting size 2 nd side	488.7 x 110 x 10 mm	
3. Finish size made by		
Inspected By (Sign) & Date		Janji 19/3/25
1. Supplied to (Customer Name)	Armanal feeds, Prihar	
2. Dispatch Date		
Reported By (Sign) & Date		Janji 19/3/25

Satya
20/3/25

Reviewed by (Engineer-CNC)

Manager-CNC