

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

Remarks

No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14387	27/40
2.	Visual Inspection	ok - 3.0 mm (Series)	15062/1
3.	Pellet Die No.	13977	WT-ak
4.	Hardened by	Lark Pinner	Relief - ok
5.	Received by after hardening (Name)	Janji	(2.0) 2.16 mm
6.	Hardness achieved on 1 st side	49.8 - 49.9 HRC	Relief 3.5 13 mm
7.	Hardness achieved on 2 nd side	49.4 - 49.8 HRC	Beam - ok
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Capping 120
10.	Outside Diameter	500 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Capping 10 of
12.	Width of die	158 mm	Hols - 8

Inspected By (Sign) & Date

Janji 19/3/20

1.	Finish Fitting size 1 st side	495.88 + 0.00 mm Topper 12°
2.	Finish Fitting size 2 nd side	495.88 + 0.02 mm Topper 12°
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 19/3/20

1.	Supplied to (Customer Name)	Vijay Freds, Maharashtra
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 19/3/20

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC