

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

10356

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		40/40
2.	Visual Inspection	14344	Rev 574 AB
3.	Pellet Die No.	OK-35mm (4mm), 14353	Dot OT-OK
4.	Hardened by	herk Penny	Reluf-OK
5.	Received by after hardening (Name)	Janji	(2-2) 3 4mm
6.	Hardness achieved on 1 st side	49.8-50.0 HRC	Reluf 4.0 HRC
7.	Hardness achieved on 2 nd side	49.1-49.2 HRC	Gumfu-OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD-350mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M12
10.	Outside Diameter	385 mm	Deep-16.8mm
11.	Inside Diameter	305 mm	Tapping No. of
12.	Width of die	127 mm	Holes-8

Inspected By (Sign) & Date

Janji 19/3/25

1. Finish Fitting size 1st side

381 ± .12 ± .12 mm

2. Finish Fitting size 2nd side

381 ± .12 ± .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Janji 19/3/25

1. Supplied to (Customer Name)

JLC Engg, Sonipet

2. Dispatch Date

Reported By (Sign) & Date

Janji 19/3/25

100x2 - CWP/PINK

Manager-CNC

Reviewed by (Engineer-CNC)

20/3/25