

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

10356

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		30/40
2.	Visual Inspection	14355	
3.	Pellet Die No.	OK - 3.0 mm (Finishing)	Day 11 hark 29
4.	Hardened by	13203	OT-OK
5.	Received by after hardening (Name)	hark Finny	Relief-OK
6.	Hardness achieved on 1 st side	48.4 - 49.1 HR	(2-2) 3 13mm
7.	Hardness achieved on 2 nd side	49.6 - 49.7 HR	3 10mm
8.	Ovality after hardening 1 st side	0.1 mm	Caumfy-OK
9.	Ovality after hardening 2 nd side	0.1 mm	PCD - 355 mm
10.	Outside Diameter	400 mm	Tapping M16
11.	Inside Diameter	320 mm	Deep - 18-6 mm
12.	Width of die	142 mm	Tapping No of holes - 8
Inspected By (Sign) & Date		Janji 19/3/25	
1.	Finish Fitting size 1 st side	393 ± 0.05 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	393 ± 0.04 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 19/3/25	
1.	Supplied to (Customer Name)	Meghana Poultry, A.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 19/3/25	

Setu 20/3/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK