

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		50/66, 48/66
2.	Visual Inspection	14321 OK - 8.0 mm (81.7mm)	Dring H- 320 ARB
3.	Pellet Die No.	14501	0 T-OK
4.	Hardened by	hork finous	Relief - OK
5.	Received by after hardening (Name)	Janji	49.0 8 18mm
6.	Hardness achieved on 1 st side	50.1-50.4 HRC	49.0 16mm
7.	Hardness achieved on 2 nd side	50.4-50.6 HRC	60mm - OK
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 619 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping M16
10.	Outside Diameter	680.1 mm	Drill - 31-4mm
11.	Inside Diameter	548.4 + .05 + .10 + .05 + .07 mm	Tapping Ho of
12.	Width of die	195 mm	holes 2
Inspected By (Sign) & Date		Janji 17/3/25	
1.	Finish Fitting size 1 st side	690.1 + .07 + .08 mm	Tapper 108
2.	Finish Fitting size 2 nd side	690.1 + .12 + .12 mm	Tapper 8
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 17/3/25	
1.	Supplied to (Customer Name)	Shree Ganesh Bio fuel, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 17/3/25	

Satish 18/3/25

Reviewed by (Engineer-CNC)

Manager-CNC