



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10340

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14871	32150
3.	Pellet Die No.	OK-3-2 mm (M. Jumbo)	Dring to 12501 AD
4.	Hardened by	13562	UT-OK
5.	Received by after hardening (Name)	herk fenny	Relief OK
6.	Hardness achieved on 1 st side	49-9-50.2 HR	(3-3) 3.21 mm
7.	Hardness achieved on 2 nd side	50.1-50.2 HR	Relief 3-8 18 mm
8.	Ovality after hardening 1 st side	(0.8) mm	Counts - OK
9.	Ovality after hardening 2 nd side	(0.4) mm	PCD- 640 mm
10.	Outside Diameter	700 mm	Tapping H20
11.	Inside Diameter	600 mm	Deep- 18-6 mm
12.	Width of die	922 mm	Tapping No. 12
Inspected By (Sign) & Date		Jany 17/3/25	
1.	Finish Fitting size 1 st side	690 + .10 + .11 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	690 + .10 + .12 mm Tapper 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jany 17/3/25	
1.	Supplied to (Customer Name)	Boremati Agro, Maharashtra	
2.	Dispatch Date		
Reported By (Sign) & Date		Jany 17/3/25	

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC