

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

10224

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		40140
2.	Visual Inspection	14344 ✓	40140
3.	Pellet Die No.	OK - 3.5 mm (Finished)	07-OK
4.	Hardened by	Lark Finishing	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 3 4 mm
6.	Hardness achieved on 1 st side	50.0 - 50.3 HRC	Relief 4.0 M12
7.	Hardness achieved on 2 nd side	49.4 - 50.0 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 350 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping @ M12
10.	Outside Diameter	385 mm	Deep - 16.5 mm
11.	Inside Diameter	305 mm	Tapping No. 10
12.	Width of die	127 mm	Holes - 8
Inspected By (Sign) & Date		Janji 13/3/25	
1.	Finish Fitting size 1 st side	381 ± .12 ± .12 mm	
2.	Finish Fitting size 2 nd side	381 ± .10 ± .12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 13/3/25	
1.	Supplied to (Customer Name)	JK Engg, Sonapat	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 13/3/25	

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC