



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14335	46/50
2.	Visual Inspection	OK - 6.0 mm (Series)	Per 13760 AB
3.	Pellet Die No.	14266	UT-OK
4.	Hardened by	Lark Ferrus	Relief - OK
5.	Received by after hardening (Name)	Jangin	(2-2) 5 10mm
6.	Hardness achieved on 1 st side	50.0 - 50.0 HRC	Relief 6.5 5 4mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	520 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	Highs - 8
Inspected By (Sign) & Date		Jangin 12/3/25	
1.	Finish Fitting size 1 st side	489 ± 0.05 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.05 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangin 12/3/25	
1.	Supplied to (Customer Name)	Siwan feed, Kaithal	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangin 12/3/25	

Reviewed by (Engineer-CNC)

Manager-CNC

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