

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10312 @3029

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14379	35140
2.	Visual Inspection	ok - 4.0 mm (Sevier)	2 Days 24 hrs 8m
3.	Pellet Die No.	13297	27-08
4.	Hardened by	hark finny	Relief ok
5.	Received by after hardening (Name)	Janjan	(2-2) 7 9m
6.	Hardness achieved on 1 st side	49.1-49.2 HB	Relief @ 4.5 5m
7.	Hardness achieved on 2 nd side	48.8-48.9 HB	Counter ok
8.	Ovality after hardening 1 st side	(0.3) mm	Rad - 4.54 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping No. of
12.	Width of die	158 mm	Held - 8
Inspected By (Sign) & Date		Janjan 11/3/25	
1.	Finish Fitting size 1 st side	489 + .05 + .05 mm	
2.	Finish Fitting size 2 nd side	489 + .05 + .05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janjan 11/3/25	
1.	Supplied to (Customer Name)	Ajami Biotech, Punjab	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjan 11/3/25	

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Reviewed by (Engineer-CNC)

Manager-CNC