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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14324	40/60
2.	Visual Inspection	ok - 8.0 mm (M. Subodh)	20 mg - 747 AB
3.	Pellet Die No.	1415	UT-OK
4.	Hardened by	hark prasad	Relief - ok
5.	Received by after hardening (Name)	Jayju	(3-3) 2.5 mg
6.	Hardness achieved on 1 st side	50.2 - 50.4 HRC	Relief 8.5 3 20 mg
7.	Hardness achieved on 2 nd side	50.3 - 50.4 HRC	Count - ok
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	690 720 mm	Deep - 18.6 mm
11.	Inside Diameter	690 600 mm	Tapping No of
12.	Width of die	292 mm	Hole - 12
Inspected By (Sign) & Date		Jayju 8/3/25	
1.	Finish Fitting size 1 st side	690 ϕ . 12 ϕ . 12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 ϕ . 12 ϕ . 12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		heth - op
Inspected By (Sign) & Date		Jayju 8/3/25	Sam
1.	Supplied to (Customer Name)	Cocomaach Part, Gujarat	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 8/3/25	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)
 8/3/25

Manager-CNC