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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14286	4/1/15
2.	Visual Inspection	ok - 4-5 mm (M. Jumbo)	Mr. Durgate 80946
3.	Pellet Die No.	11497	OT-ak
4.	Hardened by	Lark Finny	Relief-ak
5.	Received by after hardening (Name)	Jayju	(3-3) 3 15 mm
6.	Hardness achieved on 1 st side	49.4 - 50.2 HRc	Relief of 5-0 10 mm
7.	Hardness achieved on 2 nd side	48.3 - 48.4 HRc	Com-fu-ak
8.	Ovality after hardening 1 st side	(0.8) mm	PCD - 655 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping M16
10.	Outside Diameter	710 mm	Deep - 22-7 mm
11.	Inside Diameter	600 mm	Tapping M10
12.	Width of die	250 mm	Hobs - 12
Inspected By (Sign) & Date		Jayju 4/3/15	
1.	Finish Fitting size 1 st side	700 ± .07 ± .12 mm Tapper 4°	
2.	Finish Fitting size 2 nd side	700 ± .07 ± .10 mm Tapper 4°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 4/3/15	
1.	Supplied to (Customer Name)	Vishnujahaaga Agros, Telangana	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 4/3/15	

Satyam 4/3/15

Reviewed by (Engineer-CNC)

Manager-CNC