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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14186 ✓	34150
2.	Visual Inspection	OK - 2-8 mm CM-tubed	Recess 419 AB
3.	Pellet Die No.	13557 ✓	UT-OK
4.	Hardened by	hark punny	Rebif - OK
5.	Received by after hardening (Name)	Janji	(B-3) > 22 mm
6.	Hardness achieved on 1 <sup>st</sup> side	49.1-49.2 HRC (R)	Relief 3.3 16 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.1-50.1 HRC	Count - OK
8.	Ovality after hardening 1 <sup>st</sup> side	(0.1) mm (R)	PCD - 645 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.8) mm (R)	Tapping 120
10.	Outside Diameter	700 mm ✓	Deep - 20-6 mm
11.	Inside Diameter	600 mm ✓	Tapping 40 af
12.	Width of die	222 mm ✓	Holes - 12

Inspected By (Sign) & Date

Janji 1/3/25

1.	Finish Fitting size 1 <sup>st</sup> side	690 ± .08 ± .10 mm ✓
2.	Finish Fitting size 2 <sup>nd</sup> side	690 ± .08 ± .09 mm ✓
3.	Finish size made by	_____ ✓

Inspected By (Sign) & Date

Janji 1/3/25

1.	Supplied to (Customer Name)	Rashupati Agrowal, odisha
2.	Dispatch Date	_____

Reported By (Sign) & Date

Janji 1/3/25

Satya 31/3/25

Reviewed by (Engineer-CNC)

Manager-CNC