

10259



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14218	50/58
2.	Visual Inspection	ok-38-0 mm (M-Jube)	Day 1-9:30 AM
3.	Pellet Die No.	14/47	17-ak
4.	Hardened by	Lark Formy	Relief ak
5.	Received by after hardening (Name)	Janji	(3-3) 2 16 mm
6.	Hardness achieved on 1 st side	50-1-50-2 HRC	Relief 4.3 3 8 mm
7.	Hardness achieved on 2 nd side	50.0-50.0 HRC	Counter-ak
8.	Ovality after hardening 1 st side	(0-6) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0-4) mm	Tapping 120
10.	Outside Diameter	716 mm	Deep - 18-6 mm
11.	Inside Diameter	600 mm	Tapping No of
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 13/25	
1.	Finish Fitting size 1 st side	690 ± .12 ± .12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 ± .12 ± .12 mm Tapper 12°	by - Sandeep Singh
3.	Finish size made by		best ab
Inspected By (Sign) & Date		Janji 13/25	
1.	Supplied to (Customer Name)	Shalimar Pellet, Chhatigosh	
2.	Dispatch Date		
Reported By (Sign) & Date			

Satyan
3/13/25

Reviewed by (Engineer-CNC)

Manager-CNC