



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

6954

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		42/50
2.	Visual Inspection	10115	
3.	Pellet Die No.	OK - 4.0 mm (SSCW)	Dring 76-71 A/B
4.	Hardened by	10791	07-OK
5.	Received by after hardening (Name)	hark fenou	Relief - OK
6.	Hardness achieved on 1 st side	Jauju	(3-3) 3 12 mm
7.	Hardness achieved on 2 nd side	51.2 - 50.3 HRC	3 8 mm
8.	Ovality after hardening 1 st side	52.3 - 50.4 HRC	Counts - OK
9.	Ovality after hardening 2 nd side	(0.1) mm	PCD - 565 mm
10.	Outside Diameter	(0.3) mm	← Tapping M20
11.	Inside Diameter	620 mm	← Deep - 18.8 mm
12.	Width of die	520 mm	← Tapping M16 up
Inspected By (Sign) & Date		288 mm	Holy - 12
		Jauju 28/8/23	
1.	Finish Fitting size 1 st side		
2.	Finish Fitting size 2 nd side	620.9 ± .08 ± .09 mm Tapper 12°	Wardner . 7 mm
3.	Finish size made by	620.9 ± .10 ± .06 mm Tapper 12°	
Inspected By (Sign) & Date			
		Jauju 28/8/23	
1.	Supplied to (Customer Name)		
2.	Dispatch Date	Shriamam Agrowal Hkt, Chhatigosh	
Reported By (Sign) & Date			
		Jauju 28/8/23	

[Signature]
28/8/23

Reviewed by (Engineer-CNC)

Manager-CNC

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