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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14277	42/50
2.	Visual Inspection	OK - 3.5 mm (SSSTD)	Dring H - 276 A
3.	Pellet Die No.	13072	UT - OK
4.	Hardened by	work finish	Relief - OK
5.	Received by after hardening (Name)	Jangir	(3-3) 8 15 mm
6.	Hardness achieved on 1 st side	50-9-51.0 HRC	Relief 4-0 8 mm
7.	Hardness achieved on 2 nd side	50-6-51.0 HRC	Account - OK
8.	Ovality after hardening 1 st side	(0-3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0-3) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	188 mm	Mob - 12

Inspected By (Sign) & Date: Jangir 28/2/15

1.	Finish Fitting size 1 st side	621 p - 0.3 p .03 mm Tapper 12°	Under cut - . . .
2.	Finish Fitting size 2 nd side	621 p .12 T .12 mm Tapper 12°	
3.	Finish size made by		

Inspected By (Sign) & Date: Jangir 28/2/15

1.	Supplied to (Customer Name)	Montal foundy, Mahanagar
2.	Dispatch Date	

Reported By (Sign) & Date: Jangir 28/2/15

Satyam 28/2/15

Reviewed by (Engineer-CNC)

Manager-CNC