



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

6969

Form No.	CNC/QA/PM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10108	31/08/13
2.	Visual Inspection		OK - 3.8 mm (Jumbo)	31/08/13
3.	Pellet Die No.		9477	UT-OK
4.	Hardened by		Lark Fenner	Relief - OK
5.	Received by after hardening (Name)		Jayjir	Ø4.3 → 34 mm
6.	Hardness achieved on 1 st side		50.2 - 10.3 HR _C	Ø4.8 → 15 mm
7.	Hardness achieved on 2 nd side		51.2 - 10.5 HR _C	Counts - OK
8.	Ovality after hardening 1 st side		(0.6) mm	PCD - 760 mm
9.	Ovality after hardening 2 nd side		(0.9) mm	Tapping M22
10.	Outside Diameter		830 mm	Deep - 34.6 mm
11.	Inside Diameter		700 mm	Tapping Holes
12.	Width of die		324 mm	Holes - 12
Inspected By (Sign) & Date		Jayjir 31/8/23		
1.	Finish Fitting size 1 st side	820 ± 0.10 ± 0.10 mm Tapper 4°		Final size check
2.	Finish Fitting size 2 nd side	820 ± 0.10 ± 0.10 mm Tapper 4°		by - Sandeep Singh
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jayjir 31/8/23		
1.	Supplied to (Customer Name)	Godrej Agrovet, Maharashtra		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jayjir 31/8/23		

[Signature]
31/8/23

Reviewed by (Engineer-CNC)

Manager-CNC

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