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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		14248 ✓	36/40 M-02
2.	Visual Inspection	OK - 4.0 mm (Series)		Dongle 977AD
3.	Pellet Die No.	13973 ✓		UT-OK
4.	Hardened by	Wak ferny		Relief-OK
5.	Received by after hardening (Name)	Jain		(2) 3 8 mm 5
6.	Hardness achieved on 1 st side	50.8 - 51.1 HRC ✓	Relief 4.5	4 mm
7.	Hardness achieved on 2 nd side	49.8 - 49.9 HRC ✓		Gun fu - OK
8.	Ovality after hardening 1 st side	(0.2) mm ✓		PCD - 456 mm
9.	Ovality after hardening 2 nd side	(0.4) mm ✓		Tapping $\phi 314^{\circ}$
10.	Outside Diameter	500 mm ✓		Deep - 14 mm
11.	Inside Diameter	420 mm ✓		Tapping Ho of
12.	Width of die	152 mm ✓		Hols - 8
Inspected By (Sign) & Date		Jain 24/2/25		
1.	Finish Fitting size 1 st side	490.2 \pm .10 \pm .12		
2.	Finish Fitting size 2 nd side	490.2 \pm .10 \pm .10		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jain 24/2/25		
1.	Supplied to (Customer Name)	Nadhavi Industries, Rajasthan		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jain 24/2/25		

Saini 24/2/25

Reviewed by (Engineer-CNC)

Manager-CNC