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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14191	27/66
2.	Visual Inspection	ok - 6.0 mm (M. label)	MoS Dmg H - 320 AD
3.	Pellet Die No.	14495	OT-ok
4.	Hardened by	hark ferny	Reluf - ok
5.	Received by after hardening (Name)	Janjin	φ 70 3 39 mm
6.	Hardness achieved on 1 <sup>st</sup> side	50.5 - 50.8 HRC	3 All
7.	Hardness achieved on 2 <sup>nd</sup> side	50.1 - 50.2 HRC	Comf - ok
8.	Ovality after hardening 1 <sup>st</sup> side	(0.5) mm	PCD - 619 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.2) mm	Tapping M16
10.	Outside Diameter	880.1 mm	Deep - 31.8 mm
11.	Inside Diameter	548.1 ± 0.08 ± 0.07 mm	Tapping Hoaf
12.	Width of die	195 mm	Holz - 2
Inspected By (Sign) & Date		Janjin 24/2/25	
1.	Finish Fitting size 1 <sup>st</sup> side	690.1 ± 0.10 ± 0.11 mm Tapper 8'	
2.	Finish Fitting size 2 <sup>nd</sup> side	690.1 ± 0.11 ± 0.12 mm Tapper 8'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janjin 24/2/25	
1.	Supplied to (Customer Name)	Hansa Agro, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjin 24/2/25	

Satyam  
24/2/25

Reviewed by (Engineer-CNC)

Manager-CNC