



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

10/9/13

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14070	28/40
2.	Visual Inspection	OK - 3.5 mm (B Finished)	Done at hark 27/9
3.	Pellet Die No.	13198	OT-OK
4.	Hardened by	hark kumar	Relief OK
5.	Received by after hardening (Name)	Janju	(22) 3.15 mm
6.	Hardness achieved on 1 st side	50.1-50.3 HR	Relief 4.0 1.2 mm
7.	Hardness achieved on 2 nd side	50.2-50.4 HR	Count OK
8.	Ovality after hardening 1 st side	(0.2) mm	POD - 3.5 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M26
10.	Outside Diameter	400 mm	Deep - 18 mm
11.	Inside Diameter	320 mm	Tapping M26
12.	Width of die	142 mm	File - 8

Inspected By (Sign) & Date

Janju 22/2/25

1.	Finish Fitting size 1 st side	393 + .03 - .04 mm	
2.	Finish Fitting size 2 nd side	393 + .02 - .02 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Janju 22/2/25

1.	Supplied to (Customer Name)	Giga Bite, Corporation, Bihar	
2.	Dispatch Date		

Reported By (Sign) & Date

Janju 22/2/25

Setan 24/2/25

Reviewed by (Engineer-CNC)

Manager-CNC