



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

10/18

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		Tu to 14378	39/50
2.	Visual Inspection		ok - 3.5 mm (S ₂ W)	Day of work 5701
3.	Pellet Die No.		12843	UT-OK
4.	Hardened by		hark senary	Relief-OK
5.	Received by after hardening (Name)		Janji	(3-3) = 18 mm
6.	Hardness achieved on 1 st side		50.2 - 50.5 HR	S 1 mm
7.	Hardness achieved on 2 nd side		50.1 - 50.5 HR	Counts-OK
8.	Ovality after hardening 1 st side		(0.4) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side		(0.2) mm	Tapping M20
10.	Outside Diameter		620 mm	Deep - 18 mm
11.	Inside Diameter		520 mm	Tapping Ho of
12.	Width of die		222 mm	Holes = 12

Inspected By (Sign) & Date

Janji 22/2/25

1. Finish Fitting size 1st side

610 + 0.04 - 0.05 mm

2. Finish Fitting size 2nd side

610 + 0.037 - 0.03 mm

3. Finish size made by

Inspected By (Sign) & Date

Janji 22/2/25

1. Supplied to (Customer Name)

Tu to Healthy Choice, PB

2. Dispatch Date

Reported By (Sign) & Date

Janji 22/2/25

Satya 24/2/25

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/PINK