



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

10083

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13496	60/60
2.	Visual Inspection	OK-12-0 mm (M-Jube)	RDG M- 654/m
3.	Pellet Die No.	14143	07-OK
4.	Hardened by	hark prasad	Relief OK
5.	Received by after hardening (Name)	Jarjan	3 M12
6.	Hardness achieved on 1 st side	50-1-50-2 HR	5 M12
7.	Hardness achieved on 2 nd side	49.9-50-1 HR	Counter OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 645 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	720 mm	Deep 18.6 mm
11.	Inside Diameter	600 mm	Tapping M10
12.	Width of die	222 mm	Waly - D

Inspected By (Sign) & Date

Jarjan 6/2/25

1.	Finish Fitting size 1 st side	690 ± .10 ± 11 mm	
2.	Finish Fitting size 2 nd side	690 ± .09 ± 10 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jarjan 6/2/25

1.	Supplied to (Customer Name)	Movit Industries, Rajasthan	
2.	Dispatch Date		

Reported By (Sign) & Date

Jarjan 6/2/25

Reviewed by (Engineer-CNC)
Jarjan 6/2/25

Manager-CNC