



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13887 ✓	50/50
2.	Visual Inspection	OK - 8.0 mm (Series) ✓	new length - 137.60 mm ✓
3.	Pellet Die No.	14249 ✓	127-OK ✓
4.	Hardened by	hark funny	Relief - OK ✓
5.	Received by after hardening (Name)	Jaujan	(2-2) 3 4 mm ✓
6.	Hardness achieved on 1 st side	49.1 - 49.3 HR ✓	HR ✓
7.	Hardness achieved on 2 nd side	49.1 - 49.3 HR ✓	Counter - OK ✓
8.	Ovality after hardening 1 st side	(0.3) mm ✓	PCD - 454 mm ✓
9.	Ovality after hardening 2 nd side	(0.2) mm ✓	Tapping H20 ✓
10.	Outside Diameter	520 mm ✓	Deep - 16.6 mm ✓
11.	Inside Diameter	420 mm ✓	Tapping H20 ✓
12.	Width of die	158 mm ✓	Holes - 8 ✓
Inspected By (Sign) & Date		Jaujan 29/1/25 ✓	
1.	Finish Fitting size 1 st side	489 + .04 + .05 mm ✓	
2.	Finish Fitting size 2 nd side	489 + .04 + .04 mm ✓	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Jaujan 29/1/25 ✓	
1.	Supplied to (Customer Name)	Ajooni Biotech, Punjab ✓	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Jaujan 29/1/25 ✓	

Satyam
30/1/25

Reviewed by (Engineer-CNC)

Manager-CNC