



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10009

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13940 ✓	38/93/60
2.	Visual Inspection	ok - 6.0 mm (M-sub) ✓	Pro Tgt - 654B
3.	Pellet Die No.	14145 ✓	UT-OK
4.	Hardened by	herk Purnu	Reluf-OK
5.	Received by after hardening (Name)	Jain	φ 6.5 3.22 mm
6.	Hardness achieved on 1 st side	49.1-49.4 HR ✓	φ 7.0 5 12 mm
7.	Hardness achieved on 2 nd side	49.3-50.1 HR ✓	Causty - OK
8.	Ovality after hardening 1 st side	(0.14) mm ✓	PCD - 645 mm
9.	Ovality after hardening 2 nd side	(0.2) mm ✓	Tapping H20
10.	Outside Diameter	720 mm ✓	Deep - 18-6 mm
11.	Inside Diameter	600 mm ✓	Tapping H20 of
12.	Width of die	222 mm ✓	Holes - 12
Inspected By (Sign) & Date		Jain 28/1/25	
1.	Finish Fitting size 1 st side	690 ± .10 ± .10 mm ✓	
2.	Finish Fitting size 2 nd side	690 ± .10 ± .11 mm ✓	
3.	Finish size made by		
Inspected By (Sign) & Date		Jain 28/1/25	
1.	Supplied to (Customer Name)	Shree Shyam, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jain 28/1/25	

Sats 28/1/25

Reviewed by (Engineer-CNC)

Manager-CNC