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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		In to B960	33/50
2.	Visual Inspection		OK - 3.0 mm (CSW)	2 Dargest hubs
3.	Pellet Die No.		13677	UT-OK
4.	Hardened by		Mark Pinn	Relief-OK
5.	Received by after hardening (Name)		Janji	(3-3) 5 23 mm
6.	Hardness achieved on 1 st side		50.1-50.3 HR	17 mm
7.	Hardness achieved on 2 nd side		50.1-50.0 HR	Counter-OK
8.	Ovality after hardening 1 st side		(0.2) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side		(0.6) mm	Tapping M20
10.	Outside Diameter		620 mm	Deep - 18-6 mm
11.	Inside Diameter		520 mm	Tapping Holes
12.	Width of die		299 mm	Holes - 12

Inspected By (Sign) & Date

Janji 27/1/25

1.	Finish Fitting size 1 st side	610 ± 0.04 ± 0.05 mm
2.	Finish Fitting size 2 nd side	610 ± 0.04 ± 0.05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 27/1/25

1.	Supplied to (Customer Name)	In to Shranagar, Nepal
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 27/1/25

Satya 28/1/25

Reviewed by (Engineer-CNC)

Manager-CNC