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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13809	40/40
2.	Visual Inspection		ok-5.0 mm (Semi)	Digit hole
3.	Pellet Die No.		13046	OK
4.	Hardened by		hark fernu	Relief - ok
5.	Received by after hardening (Name)		Jayju	(2-2) 9.5 mm
6.	Hardness achieved on 1 <sup>st</sup> side		49.3-49.5 HB	Relief 5.5 3 MILL
7.	Hardness achieved on 2 <sup>nd</sup> side		49.3-49.8 HB	Counter - ok
8.	Ovality after hardening 1 <sup>st</sup> side		(0-2) mm	POD - 454 mm
9.	Ovality after hardening 2 <sup>nd</sup> side		(0.8) mm	Tapping M20
10.	Outside Diameter		500 mm	Deep - 16.6 mm
11.	Inside Diameter		420 mm	Tapping Ho of
12.	Width of die		158 mm	Holes - 8

Inspected By (Sign) & Date

Jayju 25/1/21

1. Finish Fitting size 1<sup>st</sup> side

489 ± .04 ± .05 mm

2. Finish Fitting size 2<sup>nd</sup> side

489 ± .04 ± .05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayju 25/1/25

1. Supplied to (Customer Name)

Vishvakarma Engg, PB

2. Dispatch Date

Reported By (Sign) & Date

Jayju 25/1/25

Jayju 25/1/25

1002 - CWP/PHK

Reviewed by (Engineer-CNC)

Manager-CNC