



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9959

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13682	50/50
2.	Visual Inspection		OK - 4.0 mm (SS5TD)	Dry h- hark 879
3.	Pellet Die No.		13074	UT-OK
4.	Hardened by		hark fenny	Relief-OK
5.	Received by after hardening (Name)		Jaiju	(3-3) > 5 mm
6.	Hardness achieved on 1 st side		50.0 - 50.1 HR	Relief 4.5 HILL
7.	Hardness achieved on 2 nd side		49.8 - 49.8 HR	Beant-OK
8.	Ovality after hardening 1 st side		(0-2) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side		(0-2) mm	Tapping H20
10.	Outside Diameter		620 mm	Deep - 18.6 mm
11.	Inside Diameter		520 mm	Tapping H0.4
12.	Width of die		186 mm	Holds - 12
Inspected By (Sign) & Date		Jaiju 22/1/25		
1.	Finish Fitting size 1 st side	610 \pm .05 \pm .05 mm		
2.	Finish Fitting size 2 nd side	610 \pm .05 \pm .05 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jaiju 22/1/25		
1.	Supplied to (Customer Name)	Baramati, Maharashtra		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jaiju 22/1/25		

Satyam 23/1/25

Reviewed by (Engineer-CNC)

Manager-CNC

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